

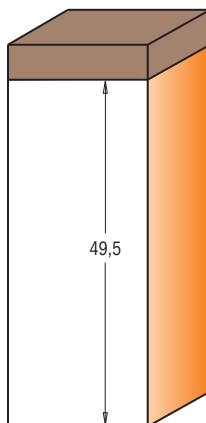
Straight router bits with knives

CMT



652B

Straight trimmer bits with one replaceable knife fixed by Torx screw. For specialist application requiring low down-time and economy. Pattern bit type 652B is equipped with the top bearing for use template. For routing, trimming and grooving in boards materials (laminated chipboards, worktops panels, MDF). For use on portable Routers.



Drawings are 1:1 scale

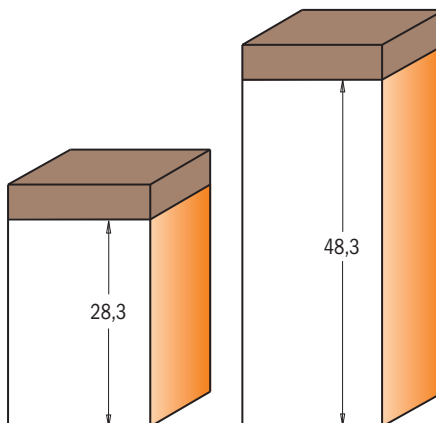
D mm	I mm	L mm	ORDER NO. S=Ø12mm	ORDER NO. S=Ø12,7mm	Spare parts					
19	49,5	100	652.690.11B	652.691.11B	Knives 49,5x9x1,5mm	Screw Torx T15	Key Torx T15	Bearing Ø12,7mm	Stop collar Ø12,7mm	Hex key 1,5mm
					790.495.09	990.072.00	991.061.00	791.011.00	541.002.00	991.056.00

Straight router bits with knives for laminated



656

Pattern bit type 656 is equipped with the bearing above the cutter for use template. For finishing, routing and grooving in boards materials (laminated chipboards, MDF) and hard wood. For use on portable Routers or CNC machining centers.



Drawings are 1:1 scale

D mm	I mm	L mm	ORDER NO. S=Ø8mm	ORDER NO. S=Ø12mm	ORDER NO. S=Ø12,7mm	Spare parts				
19	28,3	69	656.190.11			Knives	Screw Torx T15	Key Torx 1,5mm	Bearing	Stop collar
19	28,3	79			656.691.11	790.283.12	990.075.00	991.061.00	791.034.00	541.004.00
19	48,3	100		656.692.11	656.693.11	790.283.12	990.075.00	991.061.00	791.011.00	541.002.00
						790.483.12	990.075.00	991.061.00	791.011.00	541.002.00

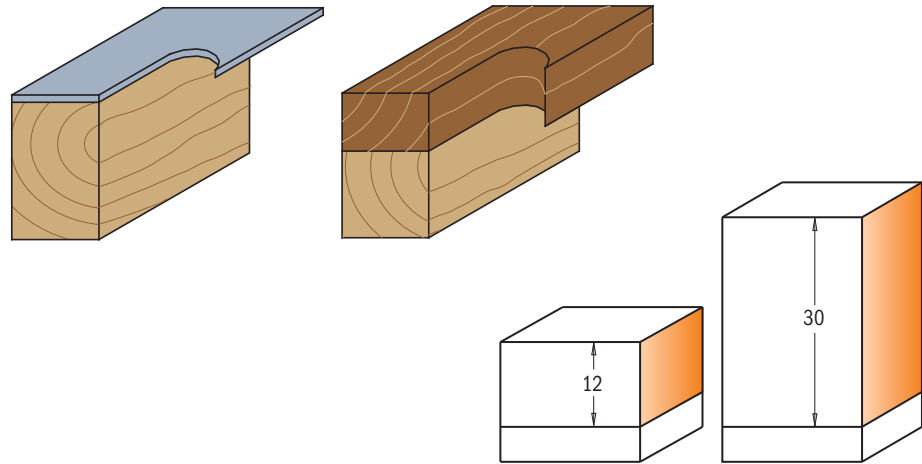
Spare parts 991.056.00 Hex key 1,5mm

Flush trim bits with knives



657

Flush trim bits with two replaceable knives fixed by special Torx screws. The blades are 2 or 4 sided sharpened and gives three extra new edges. Guided flush trim bits type 657 are equipped with the ball bearing guides.



D mm	I mm	L mm	ORDER NO.	ORDER NO.	ORDER NO.	ORDER NO.	Spare parts			
			S=Ø6mm	S=Ø6,35mm	S=Ø8mm	S=Ø12,7mm	Knives	Screw Torx M4	Key Torx T15	Bearing Ø6mm
19	12	56	657.194.11	657.192.11	657.190.11		790.120.00	990.075.00	991.061.00	791.007.00
19	30	74	657.195.11		657.191.11		790.300.00	990.075.00	991.061.00	791.007.00
19	30	87				657.692.11	790.300.00	990.075.00	991.061.00	791.007.00

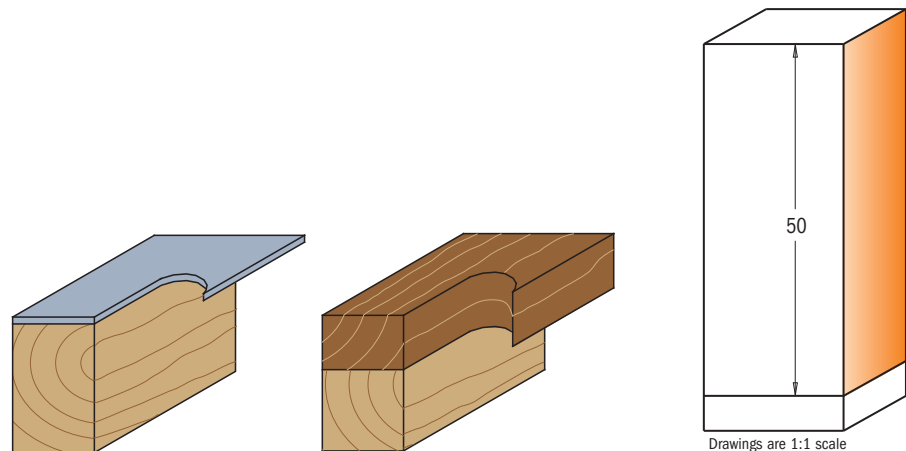
Spare parts
990.410.00 Shield Ø4.2/Ø9 for screw M4
990.052.00 Screw TCEI M4x6
991.067.00 Hex key 3mm

Straight router bits with knives for laminated



657

Flush trim bits with two replaceable knives fixed by special Torx screws. The blades are 2 or 4 sided sharpened and gives three extra new edges. Guided flush trim bits type 657 are equipped with the double bearing guides.



D mm	I mm	L mm	ORDER NO.	ORDER NO.	Spare parts		
			S=Ø12mm	S=Ø12,7mm	Knives 50x12x1,5mm	Screw Torx M4x6	Key Torx T15
19	50	112	657.991.11	657.992.11	790.500.00	990.075.00	991.061.00

Spare parts
791.007.00 Ø6mm bearing
541.514.00 Shield Ø6,4mm
990.410.00 Shield Ø4.2/Ø9 for screw M4

990.052.00 Screw TCEI M4x6
991.067.00 Hex key 3mm