

Conical scoring blades

industrial line



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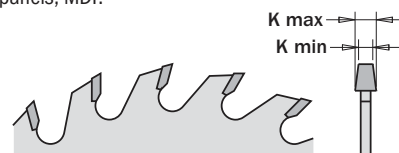
APPLICATION: for chip-free scoring of the plastic-laminated panels.

MACHINES: horizontal and vertical sizing machines equipped with scoring device allowing the vertical adjustment.

MATERIAL: one-side or double side plastic-laminated panels, MDF.

TECHNICAL DETAILS OF CARBIDE TEETH:

- Teeth height mm: 8~10
- **Chromium** Grade ISO: KCR06
- Hardness (HV10): 1.950
- Transverse rupture strength (N/mm²): 2.300



D mm	F mm	Pin Hole 	Z	K mm			β	ORDER NO.
100	20		20	3,1-4			CONICAL	288.100.20H
100	22		20	3,1-4			CONICAL	288.100.20K
120	20		24	3,1-4			CONICAL	288.120.24H
120	22		24	3,1-4			CONICAL	288.120.24K
125	20		24	3,1-4			CONICAL	288.125.24H
125	20		24	4,3-5,5			CONICAL	288.125.24H2
125	22		24	3,1-4			CONICAL	288.125.24K
125	45		24	4,3-5,5			CONICAL	288.125.24Q
140	16	1/6/33	24	3,1-4			CONICAL	Y288.140.24E
150	45		36	4,3-5,5			CONICAL	288.150.36Q
160	45	3/11/70	36	4,3-5,5			CONICAL	288.160.36Q
160	55	3/7/66	36	4,3-5,5			CONICAL	288.160.360
160	55	3/7/66	36	4,7-6,0			CONICAL	Y288.160.3602
180	20		36	4,3-5,5			CONICAL	Y288.180.36H
180	30		36	4,3-5,5			CONICAL	288.180.36M
180	45		36	4,7-6,0			CONICAL	288.180.36Q
180	55		36	5,0-6,2			CONICAL	288.180.360
180	50	3/12,5/80	44	4,3-5,5			CONICAL	288.180.44T
200	20		36	4,3-5,5			CONICAL	288.200.36H
200	45		36	4,7-6,0			CONICAL	288.200.36Q
200	65	2/9/110	36	4,3-5,5			CONICAL	288.200.36J
215	50	3/15/80	42	4,3-5,5			CONICAL	288.215.42T
300	50	3/15/80	48	4,3-5,5			CONICAL	288.300.48T
300	65	2/9/110	72	4,3-5,5			CONICAL	288.300.72J

Adjustable scoring blades

industrial line



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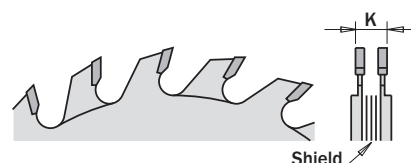
APPLICATION: for chip-free scoring of the plastic-laminated panels.

MACHINES: horizontal and vertical sizing machines equipped with scoring device not allowing the adjustment of the depth.

MATERIAL: one-side or double side plastic-laminated panels, MDF.

TECHNICAL DETAILS OF CARBIDE TEETH:

- Teeth height mm: 7
- **Chromium** Grade ISO: KCR06
- Hardness (HV10): 1.950
- Transverse rupture strength (N/mm²): 2.300



D mm	F mm		Z	K mm			β	ORDER NO.
80	20		10+10	2,8-3,6			FLAT	289.080.20H
100	20		10+10	2,8-3,6			FLAT	289.100.20H
100	22		10+10	2,8-3,6			FLAT	289.100.20K
120	20		12+12	2,8-3,6			FLAT	289.120.24H
120	22		12+12	2,8-3,6			FLAT	289.120.24K
125	20		12+12	2,8-3,6			FLAT	289.125.24H
125	22		12+12	2,8-3,6			FLAT	289.125.24K