

DP Laminated and chipboard saw blade

XTreme line



new

CMT ORANGE TOOLS™



237 XTREME



APPLICATION: for sizing cuts, perfect finishing (using scoring blade) and increased tool life up to 50 times longer than HW blades thanks to a special polycrystalline diamond formula. The best quality/price ratio!

MACHINES: table saws, horizontal and vertical sizing machines.

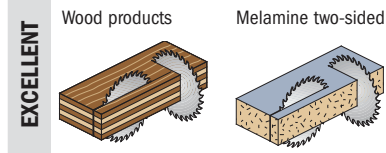
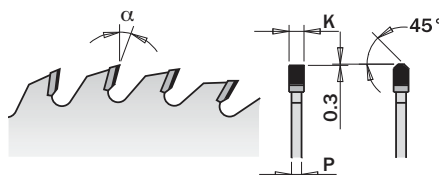
MATERIAL: one-side or double side plastic-laminated panels, MDF and HDF.

50X
LONGER LIFE
THAN CARBIDE BLADES

TECHNICAL DETAILS OF DP TEETH:

- Teeth height mm:
- Grade:
- Hardness (HV):
- Resharpenable:

4
2µm
10.000
6 times



D mm	F mm	Pin Hole 	Z	K mm	P mm	α	β	ORDER NO.
250	30	COMBI3	48	3,2	2,2	10°	45° TCG	237.048.10M
300	30	COMBI3	60	3,2	2,2	10°	45° TCG	237.060.12M
350	30	COMBI3	72	3,5	2,4	15°	45° TCG	237.072.14M

DP Conical scoring blades

XTreme line



new



238 XTREME



APPLICATION: for chip-free scoring of the plastic-laminated panels; increased tool life up to 50 times longer than HW blades thanks to a special polycrystalline diamond formula. The best quality/price ratio!

MACHINES: horizontal and vertical sizing machines equipped with scoring device.

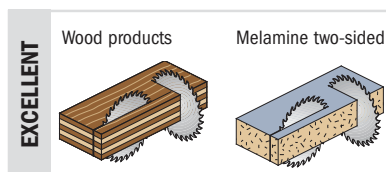
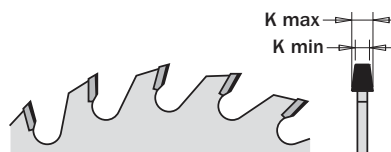
MATERIAL: one-side or double side plastic-laminated panels, MDF and HDF.

50X
LONGER LIFE
THAN CARBIDE BLADES

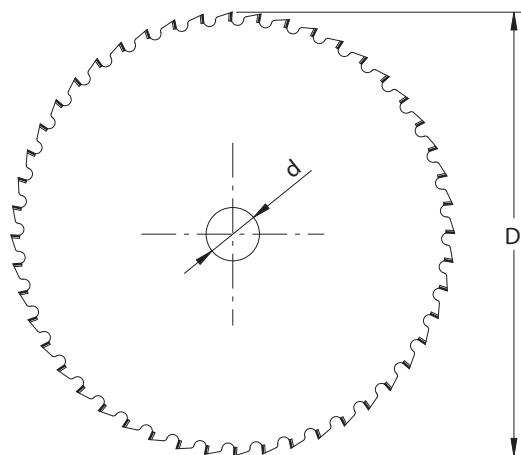
TECHNICAL DETAILS OF DP TEETH:

- Teeth height mm:
- Grade:
- Hardness (HV):
- Resharpenable:

4
2µm
10.000
6 times



D mm	F mm	Z	K mm	α	β	ORDER NO.
120	20	20	3,1-3.7	5°	CONICAL	238.120.20H
125	20	20	3,1-3.7	5°	CONICAL	238.125.20H

**APPLICAZIONE/APPLICATION:**

Squadratura e sezionatura di pannelli grezzi e rivestiti con preincisione.
Raw and coated chipboard and MDF panels sizing.

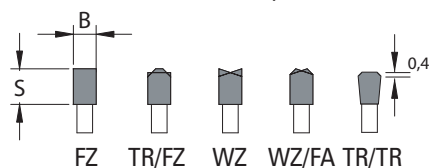
MACCHINA/MACHINE:

Squadratrici, sezionatrici orizzontali e verticali.
Horizontal or vertical panel sizing machine with scoring saw.

INFORMAZIONI TECNICHE/TECHNICAL INFORMATION:

Corpo in acciaio speciale per ridurre al minimo le vibrazioni e la rumorosità.
Si costruiscono con taglio positivo e diverse forme di affilatura per garantire una finitura perfetta, sui diversi tipi di materiali. Fori di trascinamento a richiesta.
Special steel body to avoid vibrations and noise. Produced with positive hook angle and different teeth sharpening shape to grant the perfect quality cut on different panels. Pinholes on request and machine specifications.

Forma dei denti/Teeth Shape



DP

MEC

Codice Code	D D	B B	d d	Z Z	S S	Giri max RPM max	Cod. Prezzo Price Code
6250.200.001	200	3,2	30	36	3	12.000	M35
6250.200.002	200	3,2	30	36	6	12.000	C38
6250.200.003	200	3,2	30	48	3	12.000	C38
6250.200.004	200	3,2	30	48	6	12.000	D40
6250.250.001	250	3,2	30	48	3	10.000	C38
6250.250.002	250	3,2	30	48	6	10.000	D40
6250.250.003	250	3,2	30	60	3	10.000	L39
6250.250.004	250	3,2	30	60	6	10.000	G41
6250.250.005	250	3,2	30	80	3	10.000	G41
6250.250.006	250	3,2	30	80	6	10.000	M42
6250.300.001	300	3,2	30	48	3	8.000	C38
6250.300.002	300	3,2	30	48	6	8.000	D40
6250.300.003	300	3,2	30	60	3	8.000	L39
6250.300.004	300	3,2	30	60	6	8.000	G41
6250.300.005	300	3,2	30	72	3	8.000	B41
6250.300.006	300	3,2	30	72	6	8.000	E42
6250.300.007	300	3,2	30	96	3	8.000	E42
6250.300.008	300	3,2	30	96	6	8.000	L43
6250.350.001	350	3,5	30	54	3	6.000	D39
6250.350.002	350	3,5	30	54	6	6.000	D41
6250.350.003	350	3,5	30	72	3	6.000	D41
6250.350.004	350	3,5	30	72	6	6.000	G42
6250.350.005	350	3,5	30	84	3	6.000	B42
6250.350.006	350	3,5	30	84	6	6.000	E43
6250.350.007	350	3,5	30	96	3	6.000	G42
6250.350.008	350	3,5	30	96	6	6.000	C44

Codice <i>Code</i>	D <i>D</i>	B <i>B</i>	d <i>d</i>	Z <i>Z</i>	S <i>S</i>	Giri max <i>RPM max</i>	Cod. Prezzo <i>Price Code</i>
6250.300.011	300	4,4	30-80	60	3	8.000	A41
6250.300.012	300	4,4	30-80	60	6	8.000	D42
6250.300.013	300	4,4	65+2	72	3	8.000	L41
6250.300.014	300	4,4	65+2	72	6	8.000	B43
6250.320.011	320	4,4	65+2	60	6	6.000	D42
6250.350.011	350	4,4	30-75-80	60	6	6.000	D42
6250.350.012	350	4,4	30-75-80	72	6	6.000	B43
6250.360.011	360	4,4	65+2	72	6	6.000	B43
6250.400.011	400	4,4	30-75-80	60	6	5.500	D42
6250.400.012	400	4,4	30-75-80	72	6	5.500	B43
6250.430.011	430	4,6	75-80	72	6	5.500	D43
6250.450.011	450	4,6	75-80	72	6	4.500	D43
6250.480.011	480	4,8	75-80	72	6	4.500	D43