

DP Laminated and chipboard saw blade

XTreme line



new

CMT ORANGE TOOLS™



237 XTREME



APPLICATION: for sizing cuts, perfect finishing (using scoring blade) and increased tool life up to 50 times longer than HW blades thanks to a special polycrystalline diamond formula. The best quality/price ratio!

MACHINES: table saws, horizontal and vertical sizing machines.

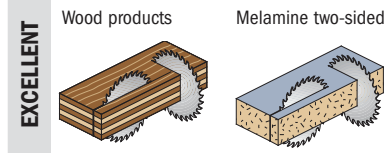
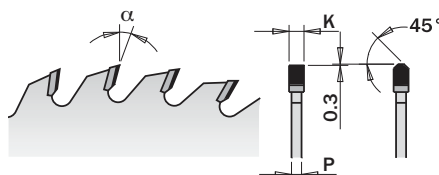
MATERIAL: one-side or double side plastic-laminated panels, MDF and HDF.

50X
LONGER LIFE
THAN CARBIDE BLADES

TECHNICAL DETAILS OF DP TEETH:

- Teeth height mm:
- Grade:
- Hardness (HV):
- Resharpenable:

4
2µm
10.000
6 times



D mm	F mm	Pin Hole 	Z	K mm	P mm	α	β	ORDER NO.
250	30	COMBI3	48	3,2	2,2	10°	45° TCG	237.048.10M
300	30	COMBI3	60	3,2	2,2	10°	45° TCG	237.060.12M
350	30	COMBI3	72	3,5	2,4	15°	45° TCG	237.072.14M

DP Conical scoring blades

XTreme line



new



238 XTREME



APPLICATION: for chip-free scoring of the plastic-laminated panels; increased tool life up to 50 times longer than HW blades thanks to a special polycrystalline diamond formula. The best quality/price ratio!

MACHINES: horizontal and vertical sizing machines equipped with scoring device.

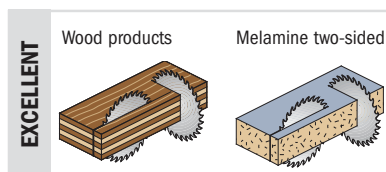
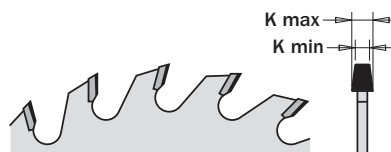
MATERIAL: one-side or double side plastic-laminated panels, MDF and HDF.

50X
LONGER LIFE
THAN CARBIDE BLADES

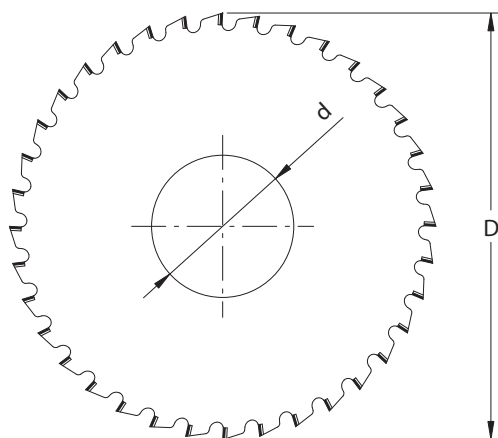
TECHNICAL DETAILS OF DP TEETH:

- Teeth height mm:
- Grade:
- Hardness (HV):
- Resharpenable:

4
2µm
10.000
6 times



D mm	F mm	Z	K mm	α	β	ORDER NO.
120	20	20	3,1-3.7	5°	CONICAL	238.120.20H
125	20	20	3,1-3.7	5°	CONICAL	238.125.20H



APPLICAZIONE/APPLICATION:

Preincisione di pannelli grezzi e rivestiti.
Raw and coated panels scoring process.

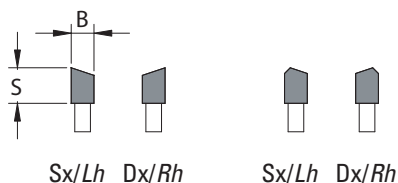
MACCHINA/MACHINE:

Squadratrici e squadrabordatrici.
Double-end tenoners and edge trimming machines.

INFORMAZIONI TECNICHE/TECHNICAL INFORMATION:

Corpo in acciaio speciale per ridurre al minimo le vibrazioni e la rumorosità.
Lavora a favore dell'avanzamento. Fori di trascinamento a richiesta.
Special steel body to avoid vibrations and noise.
Application with the feed, pinholes on request and drawing.

Forma dei denti/Teeth Shape



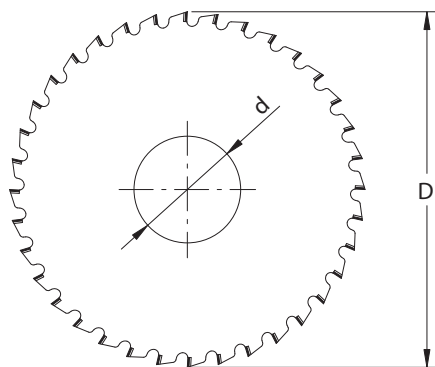
Sx/Lh Dx/Rh

Sx/Lh Dx/Rh

DP

MEC

Codice Dx Rh Code	Codice Sx Lh Code	D D	B B	d d	Z Z	S S	Giri max RPM max	Cod. Prezzo Price Code
6225.150.001	6226.150.001	150	3,2	55-60	24	2,5	12.000	E30
6225.150.002	6226.150.002	150	3,2	55-60	24	6	12.000	H34
6225.150.003	6226.150.003	150	3,2	55-60	32	2,5	12.000	A34
6225.150.004	6226.150.004	150	3,2	55-60	32	6	12.000	E37
6225.150.005	6226.150.005	150	3,2	55-60	36	2,5	12.000	C35
6225.150.006	6226.150.006	150	3,2	55-60	36	6	12.000	D38
6225.180.001	6226.180.001	180	3,2	55-60	24	2,5	10.000	E30
6225.180.002	6226.180.002	180	3,2	55-60	24	6	10.000	H34
6225.180.003	6226.180.003	180	3,2	55-60	36	2,5	10.000	A34
6225.180.004	6226.180.004	180	3,2	55-60	36	6	10.000	E37
6225.180.005	6226.180.005	180	3,2	55-60	48	2,5	10.000	C35
6225.180.006	6226.180.006	180	3,2	55-60	48	6	10.000	D38

6260**LAME INCISORI CONICI IN DIAMANTE**
CONICAL DIAMOND SCORING SAW BLADES**APPLICAZIONE/APPLICATION:**

Preincisione di pannelli grezzi e rivestiti.
Raw and coated panels scoring process

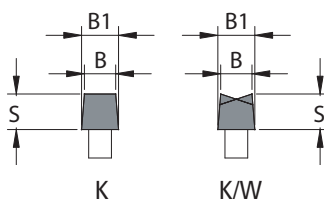
MACCHINA/MACHINE:

Sezionatrici orizzontali e verticali.
Horizontal or vertical panel sizing machine with scoring saw.

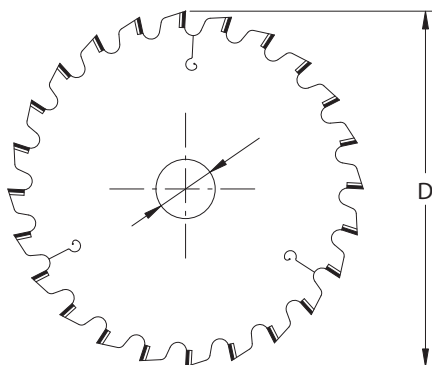
INFORMAZIONI TECNICHE/TECHNICAL INFORMATION:

Corpo in acciaio speciale per ridurre al minimo le vibrazioni e la rumorosità.
Lavora a favore dell'avanzamento. Fori di trascinamento a richiesta.
Special steel body to avoid vibrations and noise.
Application with the feed, pinholes on request and machine specifications.

Forma dei denti/Teeth Shape

**DP****MEC**

Codice Code	D D	B/B1 B/B1	d d	Z Z	S S	Giri max RPM max	Cod. Prezzo Price Code
6260.125.001	125	3,1÷4,3	20-30	24	6	12.000	F35
6260.125.002	125	4,3÷5,4	20-30	24	6	12.000	D37
6260.150.001	150	4,3÷5,4	30-45	24	6	12.000	D37
6260.150.002	150	4,3÷5,4	30-45	32	6	12.000	D39
6260.160.001	160	4,3÷5,4	30-45	24	6	12.000	D37
6260.160.002	160	4,3÷5,4	30-45	36	6	12.000	C40
6260.180.001	180	4,3÷5,4	30-45	24	6	10.000	D37
6260.180.002	180	4,3÷5,4	30-45	36	6	10.000	C40
6260.200.001	200	4,3÷5,4	30-65	36	6	10.000	C40
6260.200.002	200	4,7÷5,5	30-65	36	6	10.000	C40
6260.215.001	215	4,3÷5,4	30-65	36	6	10.000	C40
6260.215.002	215	4,7÷5,5	30-65	36	6	10.000	C40
6260.300.001	300	4,3÷5,4	65+2	48	6	8.000	M41
6260.300.002	300	4,7÷5,5	65+2	48	6	8.000	M41

6265**LAME INCISORI IN DIAMANTE
DIAMOND SCORING SAW BLADES****APPLICAZIONE/APPLICATION:**

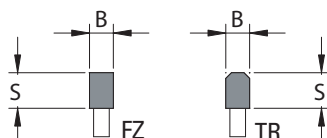
Preincisione di pannelli grezzi e rivestiti.
Raw and coated panels scoring process.

MACCHINA/MACHINE:

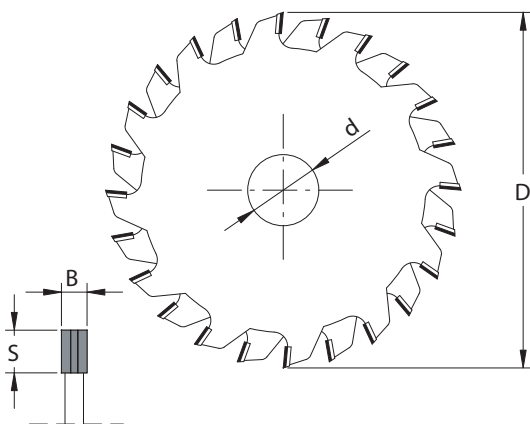
Sezionatrici orizzontali o verticali.
Horizontal or vertical panel sizing machine with scoring saw.

INFORMAZIONI TECNICHE/TECHNICAL INFORMATION:

Corpo in acciaio speciale per ridurre al minimo le vibrazioni e la rumorosità.
Lavora a favore dell'avanzamento. Fori di trascinamento a richiesta.
Special steel body to avoid vibrations and noise.
Application with the feed, pinholes on request and machine specifications.

**DP****MEC**

Codice Code	D D	B B	d d	Z Z	S S	Giri max RPM max	Cod. Prezzo Price Code
6265.120.001	120	3,35	20	24	2,5	12.000	C31
6265.120.002	120	3,35	20	24	6	12.000	B35
6265.125.001	125	3,35	20	24	2,5	12.000	C31
6265.125.002	125	3,35	20	24	6	12.000	B35
6265.125.003	125	3,7	20	24	2,5	12.000	H31
6265.125.004	125	3,7	20	24	6	12.000	F35

6270**LAME INCISORI REGOLABILI IN DIAMANTE
ADJUSTABLE DIAMOND SCORING SAW BLADES****APPLICAZIONE/APPLICATION:**

Preincisione di pannelli grezzi e rivestiti.
Raw and coated panels scoring process.

MACCHINA/MACHINE:

Sezionatrici orizzontali o verticali.
Horizontal or vertical panel sizing machine with scoring saw.

INFORMAZIONI TECNICHE/TECHNICAL INFORMATION:

Regolazione laterale 0,8-1mm per mezzo di spessori in acciaio rettificati.
Con tagliente positivo. Lavora a favore dell'avanzamento.
Fori di trascinamento a richiesta.
Adjustable side range 0,8 – 1 mm by steel spacers.
Application against the feed, pinholes on request.

DP**MEC**

Codice Code	D D	B B	d d	Z Z	S S	Giri max RPM max	Cod. Prezzo Price Code
6270.080.001	80	2,8÷5,2	20	10+10	6	12.000	E35
6270.100.001	100	2,8÷3,6	20-22	12+12	6	12.000	A37
6270.120.001	120	2,8÷3,6	20-22	12+12	6	12.000	A37
6270.125.001	125	2,8÷3,6	20-22	12+12	6	10.000	A37
6270.180.001	180	2,8÷3,6	20-22-30	18+18	6	10.000	A40
6270.200.001	200	2,8÷3,6	20-22-30	30+30	6	10.000	H42
6270.200.002	200	3,2÷4,2	20-22-30	30+30	6	10.000	H42
6270.200.003	200	4,2÷5,2	20-22-30	30+30	6	12.000	F43